



3M™ Adhesive Transfer Tape 9773WL+

3M™ Adhesive Transfer Tape 9773WL+ with 3M™ Adhesive 300MP+ is suitable for bonding to most surfaces including various fabricated foams, fabrics, and other substrates. This tape also meets the highly variable needs of most gasket fabricators.

TECHNICAL DATA SHEET | (EFFECTIVE 24FEB25)

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Physical Property		Test Method	Unit	Value	
Adhesive Type			-	300MP+ Acrylic	
Total Tape Thickness	ASTM D3652	mm mil	0.07 3		
Density		g/cm³	0.91		
Liner Print		-	None		
Liner		-	96# white		
Liner Thickness		mm mil	0.18 7.0		
Fogging (Photometric method)	SAEJ1756	%	95		
Short Term Temperature Resistance		°F °C	250 121		
Long Term Temperature Resistance		°F °C	225 107		
Glass Transistion Temperature	ASTM E1356	°C	-60		
90° Peel Adhesion Dwell Time		Substrate	Temperature	Unit	Value
20 min	Stainless Steel	23 °C (73 °F)	n/cm oz/in	6.49 59	
72 h	Stainless Steel	23 °C (73 °F)	n/cm oz/in	11.55 105	
72 h	ABS	23 °C (73 °F)	n/cm oz/in	8.96 81	
72 h	Polypropylene (PP)	23 °C (73 °F)	n/cm oz/in	4.82 44	
72 h	Stainless Steel	70 °C (150 °F)	n/cm oz/in	14.82 135	
72 h	ABS	70 °C (150 °F)	n/cm oz/in	9.15 83	
72 h	Polypropylene (PP)	70 °C (150 °F)	n/cm oz/in	5.11 46	

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90° Peel Adhesion DWELL TIME	SUBSTRATE	TEMPERATURE	UNIT	VALUE
20 min	Stainless Steel	23 °C (73 °F)	n/cm oz/in	5.55 50
72 h	Stainless Steel	23 °C (73 °F)	n/cm oz/in	10.95 100
72 h	ABS	23 °C (73 °F)	n/cm oz/in	6.55 60
72 h	Polypropylene (PP)	23 °C (73 °F)	n/cm oz/in	3.98 36
72 h	Stainless Steel	70 °C (150 °F)	n/cm oz/in	9.94 90
72 h	ABS	70 °C (150 °F)	n/cm oz/in	4.75 43
72 h	Prolypropylene	70 °C (150 °F)	n/cm oz/in	4 36